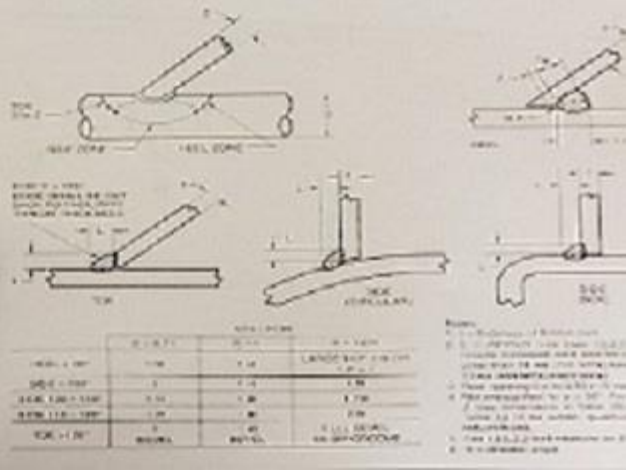
Joint Details/Sketch:

Maximum fillet weld size per AWS D1.1
Table 5.1: 3F=1/2"